

## 50 lb Cube Filling Line - stainless Item 5976



Filling line for 50lb cube boxes - stainless steel filler last used for margarine filling. This is an automatic line. Can also be used for shortening filling. Rate was between 5 to 8 cases per minute depending on viscosity. Includes Pearson case erector for KD cases, Pearson bag inserter using roll bags, stainless 2-spout filler on Mettler Toledo load cells, Quadrel press apply labeler, and SV Dice uncuffer case sealer. Control by Allen Bradley Control Logix plc. All sealers are Probilt hot melt glue. Includes interconnecting conveyors. Line built 2001—ran until early 2017—pulled out in Fall 2017. Stored in warehouse.



**50# Filler**—Filler for 50# cubes - 2 heads. Stainless steel, automatic valves, extrusion valve for shortening. Two load cells Mettler Toledo model IND131. Controlled by Allen Bradley touch screen Panelview 1500. Includes Little David Microjet coder and Diagraph IV700 Hi-Res coder.



**Case Erector**—Pearson case erector, automatic built in 2001. Hot melt bottom gluer by Probilt. KD case magazine.

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**Bag Inserter**—Pearson bag inserter - uses poly roll bags. Set up for 50# cube 12" x 12" x 12" box but can be adjusted.



**Quadrel Labeler**—Quadrel case labeler Model Q55. Built in 2008. Includes roll around stand. Wipe on labeler set up for 6x6 labels. Dispensing speed variable up to 1000" per second- label maximum width 6", minimum width 1/2" Roll capacity 12" diameter on 3" core.



**Uncuffer**- Case bag uncuffer and sealer. Model PDUC-UFC. Uncuffs poly bag from 50# cube box, folds bag in, tamps it down, and seals top with hot melt glue. Includes Probilt hot melt glue unit.

**Terms:** All equipment is sold As Is Where Is, Subject to prior sale and availability. All quotes are in US Dollars unless specifically noted otherwise. Quotes valid for 2 weeks unless noted otherwise. Description of the equipment - especially those relating to capacity, size, or condition - are stated as clearly as possible for information to the buyer or observer. The descriptions and representations cannot be taken as accurate. The buyer has the sole responsibility to determine size, capacity, capability, suitability, condition, or any other attribute pertaining to the piece of equipment represented or purchased. The assets are sold "As Is", "Where Is" and "with all faults" and except as explicitly stated in the Contract for Purchase. All warranties, including, without limitation, the warranties of merchantability, quality, and fitness for a particular purpose are hereby expressly excluded. Seller makes no representations or warranties as to design, condition, capacity, performance, or any other aspect of the asset.